

## SEMICONDUCTOR CIRCUIT COMPONENTS

### BACKGROUND OF THE INVENTION

[0001]

5       The present invention relates to a semiconductor circuit component which can be driven when an externally provided switch unit is turned on so that a power supply voltage is supplied to the semiconductor circuit component.

10      [0002]

*Sub  
A*      A mechanical relay has been heretofore mainly used for the ON/OFF control of a power supply voltage supplied to an on-vehicle electrical component. That is, as shown in Fig. 6, a mechanical relay 101 has a relay coil 102, and relay contacts 103. One terminal T1 of the relay coil 102 is connected to a +B terminal of a battery power supply through a switch 104 while the other terminal T2 of the relay coil 102 is grounded. A terminal T3 of corresponding one of the relay contacts 103 is connected to the one terminal T1 of the relay coil 102 while a terminal T4 of the other of the relay contacts 103 is connected to one end of a load L 105 which has its other end grounded. In this relay circuit, when the power supply side switch 104 is turned on, the 25 relay contacts 103 are closed to drive the load 105.

*Sub A2*

[0003]

There is another case where, as shown in Fig. 7, the one terminal T1 of the relay coil 102 is connected to the +B terminal of the battery power supply while the 5 other terminal T2 of the relay coil 102 is grounded through a switch 106. Incidentally, the connection of the terminals T3 and T4 of the relay contacts 103 is the same as shown in Fig. 6. In this relay circuit, when the ground side switch 106 is turned on, the relay 10 10 contacts 103 are closed to drive the load 105.

[0004]

There is a further case where, as shown in Fig. 8, the one terminal T1 of the relay coil 102 is connected to the +B terminal of the battery power supply through a 15 switch 107 while the other terminal T2 of the relay coil 102 is grounded through a switch 108. Also in this case, the connection of the terminals T3 and T4 of the relay contacts 103 is the same as shown in Fig. 6. In this relay circuit, when the power supply side switch 107 and 20 the ground side switch 108 are turned on simultaneously, the relay contacts 103 are closed to drive the load 105. Incidentally, any one of the relay circuits is formed by mounting the mechanical relay 101 on bus bar terminals 25 of a bus bar circuit board received in an electric connection box.

[0005]

On the other hand, a semiconductor circuit component 109 having a switching function superior to that of the mechanical relay in terms of reduction in size and cost, and increase in reliability has been developed as schematically shown in Fig. 9 with the rapid advance of the semiconductor producing technique in recent years and has been used widely. The semiconductor circuit component 109 has an MOS-FET 110, and a control signal supply circuit 111 including a charging pump circuit for supplying a control signal to a gate G of the MOS-FET 110. A power input end 112 of the control signal supply circuit 111 and a drain D of the MOS-FET 110 are both connected to a first externally leading-out terminal T11, a ground end 113 of the control signal supply circuit 111 is connected to a second externally leading-out terminal T12, and a source S of the MOS-FET 110 is connected to a third externally leading-out terminal T13.

20 [0006]

In the semiconductor circuit component 109 configured thus, a switching operation approximating that of the relay circuit shown in Fig. 6 can be made when, for example, the first externally leading-out terminal T11 is connected to the +B terminal of the

battery power supply through a switch, the second externally leading-out terminal T12 is grounded and the third externally leading-out terminal T13 is connected to one end of a load having its other end grounded.

- 5 Alternatively, a switching operation approximating that of the relay circuit shown in Fig. 7 can be made when the first externally leading-out terminal T11 is connected to the +B terminal of the battery power supply, the second externally leading-out terminal T12 is grounded through a switch and the third externally leading-out terminal T13 is connected to a load.
- 10 [0007]

Alternatively, a switching operation approximating that of the relay circuit shown in Fig. 8 can be made when the first externally leading-out terminal T11 is connected to the +B terminal of the battery power supply through a switch, the second externally leading-out terminal T12 is grounded through a switch and the third externally leading-out terminal T13 is connected to a load. Accordingly, in any relay circuit, it may be considered that the semiconductor circuit component can be designed to take the place of the mechanical relay directly without any substantial change of the circuit configuration of the bus bar circuit board.

25 [0008]

In each of the switches 104, 105, 106, 107 and 108 externally provided as shown Figs. 6, 7 or 8, leakage resistance, for example, of about 10 K $\Omega$  may be generated between contacts due to dew drops. In the case where  
5 the mechanical relay 101 is used as shown in each of Figs. 6, 7 and 8, the mechanical relay 101 never operates with such a small value of leakage resistance because the current flowing in the relay coil 102 is too small. In the case of a circuit using the semiconductor  
10 circuit component 109, however, the circuit impedance generated between the first and second externally leading-out terminals T11 and T12 is considerably higher than the leakage resistance generated between the contacts of the switch. Accordingly, if leakage  
15 resistance is generated between the contacts of the switch connected to the first or second externally leading-out terminal T11 or T12 side due to dew drops, electrical conduction may be made substantially between the contacts of the switch as if the switch were turned  
20 on. As a result, there is a risk that the semiconductor circuit component 109 operates to allow the load 105 to malfunction. Hence, there was a problem that the semiconductor circuit component was difficult to take the place of the mechanical relay directly in the ON-OFF  
25 control circuit of the on-vehicle electrical component.

SUMMARY OF THE INVENTION

[0009]

The invention is devised upon such circumstances  
5 and an object of the invention is to provide a semiconductor circuit component in which the operation of a load can be switched in response to the ON/OFF operation of a switch unit externally provided in the same manner as in the prior-art mechanical relay and in  
10 which the malfunction of the load caused by leakage resistance of the switch unit can be avoided.

[0010]

(1) To achieve the foregoing object, in accordance with the invention, there is provided a semiconductor circuit component capable of being driven when an externally provided switch unit is turned on to thereby supply a power supply voltage to the semiconductor circuit component, the semiconductor circuit component having: a load-control semiconductor switching device with a control terminal; a control signal supply circuit for supplying a control signal to the control terminal of the load-control semiconductor switching device to thereby drive the load-control semiconductor switching device; and a drive control circuit for controlling  
20 drive in a manner so that, only when the switch unit is  
25

turned on, a power supply voltage is supplied from the drive control circuit to the control signal supply circuit to make the control signal supply circuit output the control signal.

5 [0011]

In this configuration, only when the switch unit is turned on, the control signal supply circuit is driven to supply a control signal to the control terminal of the load-control semiconductor switching device to thereby make the load-control semiconductor switching device electrically conductive. For this reason, the control signal supply circuit is not driven even if leakage resistance is generated between contacts of the switch unit due to dew drops when the switch unit is not turned on. As a result, the load can be prevented from malfunctioning due to the externally provided switch unit, so that the semiconductor circuit component can take the place of the mechanical relay.

[0012]

20 (2) Further, according to the invention, in the semiconductor circuit component as in (1), preferably, the drive control circuit is disposed between a power supply and a ground and in series with the switch unit, so that only when the switch unit is turned on, the

power supply voltage is supplied from the drive control circuit to the control signal supply circuit.

[0013]

In this configuration, only when the switch unit is turned on, the drive control circuit is supplied with the power supply voltage. Hence, the drive control circuit is driven to supply the power supply voltage to the control signal supply circuit.

[0014]

(3) Further, according to the invention, in the semiconductor circuit component as in (2), preferably, the drive control circuit includes: a drive-control semiconductor switching device with a control terminal; and a voltage supply circuit for supplying a drive voltage to the control terminal of the drive-control semiconductor switching device when the switch unit is turned on and a power supply voltage having a rated value is supplied to the voltage supply circuit; and the drive-control semiconductor switching device performs drive control so that the power supply voltage is supplied from the drive-control semiconductor switching device to the control signal supply circuit when the drive voltage is supplied to the drive-control semiconductor switching device from the voltage supply

circuit to drive the drive-control semiconductor switching device.

[0015]

In this configuration, even if leakage resistance  
5 is generated between contacts of the switch unit due to  
dew drops when the switch is not turned on, a voltage  
drop occurs in the leakage resistance so that the power  
supply voltage having the rated value is not supplied to  
the voltage supply circuit. As a result, the drive-  
control semiconductor switching device is not made  
10 electrically conductive, so that the control signal  
supply circuit is not driven. Accordingly, the load can  
be prevented from malfunctioning due to the externally  
provided switch unit, so that the semiconductor circuit  
15 component can take the place of the mechanical relay.

[0016]

(4) Further, according to the invention, in the  
semiconductor circuit component as in (3), preferably,  
the voltage supply circuit includes a voltage dividing  
20 circuit for dividing the power supply voltage supplied  
through the switch unit and a voltage suppressing  
circuit for suppressing a partial voltage into a  
predetermined value, the partial voltage being obtained  
by the voltage dividing circuit.

25 [0017]

In this configuration, even if the power supply voltage with a large value is supplied from the battery power supply due to the turning on of the switch unit, a voltage having a predetermined value is supplied to the 5 control terminal of the drive-control semiconductor switching device by the function of the voltage suppressing circuit so that the drive-control semiconductor switching device is made electrically conductive in a stable state. Further, in the case 10 where leakage resistance is generated between contacts of the switch unit due to dew drops when the switch unit is not turned on, a voltage drop occurs in the leakage resistance so that only a power supply voltage having a small value is allowed to be supplied to the voltage 15 dividing circuit and, further, the power supply voltage with the small value is divided. As a result, the drive-control semiconductor switching device is not made electrically conductive, so that the control signal supply circuit is not driven. Accordingly, the load can 20 be prevented from malfunctioning due to the externally provided switch unit, so that the semiconductor circuit component can take the place of the mechanical relay.

[0018]

(5) Further, according to the invention, in the 25 semiconductor circuit component as in (3) or (4),

preferably, the drive-control semiconductor switching device has one end connected to a ground end of the control signal supply circuit while the ground end is grounded through the other end of the drive-control  
5 semiconductor switching device, so that when a drive voltage is supplied to the drive-control semiconductor switching device from the voltage supply circuit to drive the drive-control semiconductor switching device, the power supply voltage is supplied from the drive-  
10 control semiconductor switching device to the control signal supply circuit.

[0019]

In this configuration, when the drive voltage from the voltage supply circuit is supplied to the drive-  
15 control semiconductor switching device to drive the drive-control semiconductor switching device, the ground end of the control signal supply circuit is grounded to thereby supply the power supply voltage to the control signal supply circuit.

20 [0020]

(6) Further, according to the invention, preferably, the semiconductor circuit component as in (5) further includes: a first externally leading-out terminal connected to a power input end of the voltage supply  
25 circuit while connected to the power supply through the

switch unit; a second externally leading-out terminal connected to the other end of the drive-control semiconductor switching device while connected to the ground; a third externally leading-out terminal  
5 connected to one end of the load-control semiconductor switching device and to a power input end of the control signal supply circuit while connected to the power supply; and a fourth externally leading-out terminal connected to the other end of the load-control  
10 semiconductor switching device while connected to a load.  
[0021]

In this configuration, for example, the first and second externally leading-out terminals can be made to correspond to respective terminals at opposite ends of a  
15 relay coil, and the third and fourth externally leading-out terminals can be made to correspond to respective terminals at opposite ends of relay contacts. Hence, the semiconductor circuit component can take the place of the prior-art mechanical relay without any  
20 substantial change of the circuit configuration of the bus bar circuit board.

[0022]

(7) Further, according to the invention, preferably, in the semiconductor circuit component as in (3) or (4),  
25 the drive-control semiconductor switching device has one

end connected to a power input end of the control signal supply circuit while the power input end is connected to the power supply through the other end of the drive-control semiconductor switching device so that, when a  
5 drive voltage is supplied from the voltage supply circuit to the drive-control semiconductor switching device to drive the drive-control semiconductor switching device, the power supply voltage is supplied from the drive-control semiconductor switching device to  
10 the control signal supply circuit.

[0023]

In this configuration, when a drive voltage from the voltage supply circuit is supplied to the drive-control semiconductor switching device to drive the  
15 drive-control semiconductor switching device, the power input end of the control signal supply circuit is connected to the power supply to thereby supply the power supply voltage to the control signal supply circuit.

20 [0024]

(8) Further, according to the invention, preferably, the semiconductor circuit component as in (7) further includes: a first externally leading-out terminal connected to the other end of the drive-control  
25 semiconductor switching device and to one end of the

load-control semiconductor switching device while connected to the power supply; a second externally leading-out terminal connected to a ground end of the voltage supply circuit while connected to the ground  
5 through the switch unit; a third externally leading-out terminal connected to the other end of the load-control semiconductor switching device while connected to the load; and a fourth externally leading-out terminal connected to a ground end of the control signal supply  
10 circuit while connected to the ground.

[0025]

In this configuration, for example, the first and second externally leading-out terminals can be made to correspond to terminals at opposite ends of a relay coil,  
15 and the first and third externally leading-out terminals can be made to correspond to terminals at opposite ends of relay contacts, and the fourth externally leading-out terminal is grounded. Hence, the semiconductor circuit component can take the place of the prior-art mechanical  
20 relay without any substantial change of the circuit configuration of the bus bar circuit board.

[0026]

(9) Further, according to the invention, in the semiconductor circuit component according to as in (1),  
25 the drive control circuit has first and second drive

control circuits and the switch unit has first and second switch units, the first drive control circuit being connected in series with the first switch unit between the power supply and the ground, the second  
5 drive control circuit being connected in series with the second switch unit between the power supply and the ground, so that only when the first and second switch units are turned on, the power supply voltage is supplied from the drive control circuit to the control  
10 signal supply circuit.

[0027]

In this configuration, only when the first and second switch units are turned on simultaneously, the power supply voltage is supplied to the control signal supply circuit. Accordingly, the load can be prevented more surely from malfunctioning due to the switch unit, so that the semiconductor circuit component can take the place of the mechanical relay.

[0028]

20 (10) Further, according to the invention, in the semiconductor circuit component as in (9), preferably, the first drive control circuit includes a first drive-control semiconductor switching device with a control terminal, and a first voltage supply circuit for  
25 supplying a drive voltage to the control terminal of the

first drive-control semiconductor switching device when the first switch unit is turned on and the first voltage supply circuit is supplied with a power supply voltage having a rated value; the second drive control circuit  
5 includes a second drive-control semiconductor switching device with a control terminal, and a second voltage supply circuit for supplying a drive voltage to the control terminal of the second drive-control semiconductor switching device when the second switch unit is turned on and the second voltage supply circuit is supplied with a power supply voltage having a rated value; and when the first and second drive-control semiconductor switching devices are supplied with drive voltages from the first and second voltage supply  
10 circuits respectively and driven, the power supply voltage is supplied from the first and second drive-control semiconductor switching devices to the control signal supply circuit.  
15

[0029]

20 In this configuration, even if leakage resistance generated between contacts of one of the switch units is low, the power supply voltage having a rated value is not supplied to the voltage supply circuit connected to the other switch unit as long as leakage resistance  
25 generated between contacts of the other switch unit is

high. Hence, the load can be prevented more surely from malfunctioning due to the externally provided switch units, so that the semiconductor circuit component can take the place of the mechanical relay.

5 [0030]

(11) Further, according to the invention, in the semiconductor circuit component as in (10), preferably, the first voltage supply circuit includes a first voltage dividing circuit for dividing the power supply voltage supplied through the first switch unit, and a first voltage suppressing circuit for suppressing a partial voltage into a predetermined value, the partial voltage being obtained by the first voltage dividing circuit; and the second voltage supply circuit includes a second voltage dividing circuit for dividing the power supply voltage supplied through the second switch unit, and a second voltage suppressing circuit for suppressing a partial voltage into a predetermined value, the partial voltage being obtained by the second voltage dividing circuit.

[0031]

In this configuration, even if the leakage resistance generated between contacts of one of the switch units is low, only the power supply voltage with a low value is allowed to be supplied to the voltage

supply circuit connected to the other switch unit as long as the leakage resistance generated between contacts of the other switch unit is high. Moreover, the power supply voltage having the low value is further divided. Hence, the drive-control semiconductor switching device is not made electrically conductive, so that the control signal supply circuit is not driven. As a result, the load can be prevented more surely from malfunctioning due to the externally provided switch units, so that the semiconductor circuit component can take the place of the mechanical relay.

[0032]

(12) According to the invention, in the semiconductor circuit component as in (10) or (11), preferably, the first drive-control semiconductor switching device is formed to have one end connected to a ground end of the control signal supply circuit while the ground end is grounded through the other end of the first drive-control semiconductor switching device, and the second drive-control semiconductor switching device is formed to have one end connected to a power input end of the control signal supply circuit while the power input end is connected to the power supply through the other end of the second drive-control semiconductor switching device, so that when a drive voltage is supplied from

the first voltage supply circuit to the first drive-control semiconductor switching device to thereby drive the first drive-control semiconductor switching device and when a drive voltage is supplied from the second 5 voltage supply circuit to the second drive-control semiconductor switching device to thereby drive the second drive-control semiconductor switching device, the power supply voltage is supplied from the first and second drive-control semiconductor switching device to 10 the control signal supply circuit.

[0033]

In this configuration, when a drive voltage is supplied from the first voltage supply circuit to thereby drive the first drive-control semiconductor switching device, the ground end of the control signal supply circuit is grounded, whereas when a drive voltage is supplied from the second voltage supply circuit to thereby drive the second drive-control semiconductor switching device, the power input end of the control 15 signal supply circuit is connected to the power supply. Thus, the power supply voltage can be supplied to the 20 control signal supply circuit.

[0034]

(13) According to the invention, the semiconductor 25 circuit component as in (12) further includes: a first

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externally leading-out terminal connected to a power input end of the first voltage supply circuit while connected to the power supply through the first switch unit; a second externally leading-out terminal connected  
5 to a ground end of the second voltage supply circuit while connected to the ground through the second switch unit; a third externally leading-out terminal connected to the other end of the second drive-control semiconductor switching device and to one end of the  
10 load-control semiconductor switching device while connected to the power supply; a fourth externally leading-out terminal connected to the other end of the load-control semiconductor switching device while connected to the load; and a fifth externally leading-  
15 out terminal connected to the other end of the first drive-control semiconductor switching device while connected to the ground.

[0035]

In this configuration, for example, the first and  
20 second externally leading-out terminals are made to correspond to terminals at opposite ends of a relay coil, the third and fourth externally leading-out terminals are made to correspond to terminals at opposite ends of relay contacts, and the fifth externally leading-out  
25 terminal is grounded. Hence, the semiconductor circuit

component can take the place of the prior-art mechanical relay without any substantial change of the circuit configuration of the bus bar circuit board.

5

BRIEF DESCRIPTION OF THE DRAWINGS

[Fig. 1]

Fig. 1 is a diagram showing a circuit configuration of a semiconductor circuit component according to a first embodiment of the invention.

10 [Fig. 2]

Fig. 2 is a perspective view of an external appearance showing the arrangement of externally leading-out terminals of the semiconductor circuit component formed as a DIP type.

15 [Fig. 3]

Fig. 3 is a perspective view of an external appearance showing the arrangement of externally leading-out terminals of the semiconductor circuit component formed as an SIP type.

20 [Fig. 4]

Fig. 4 is a diagram showing a circuit configuration of the semiconductor circuit component according to a second embodiment of the invention.

[Fig. 5]

Fig. 5 is a diagram showing a circuit configuration of the semiconductor circuit component according to a third embodiment of the invention.

[Fig. 6]

5 Fig. 6 is a diagram showing a configuration of a prior-art relay circuit.

[Fig. 7]

Fig. 7 is a diagram showing another configuration of the prior-art relay circuit.

10 [Fig. 8]

Fig. 8 is a diagram showing a further configuration of the prior-art relay circuit.

[Fig. 9]

15 Fig. 9 is a diagram showing the schematic configuration of the prior-art semiconductor circuit component.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0036]

20 Fig. 1 is a diagram showing a configuration of a semiconductor circuit component having a switching function according to a first embodiment of the invention. In the drawing, the semiconductor circuit component 10 is applied to ON/OFF control of a power supply voltage supplied to an on-vehicle electrical

component, so that the semiconductor circuit component 10 is easy to take the place of a mechanical relay in a prior-art relay circuit shown in Fig. 6. The semiconductor circuit component 10 includes an N-channel MOS-FET 12, a control signal supply circuit 14, and a drive control circuit 16. The N-channel MOS-FET 12 is a semiconductor switching device with a control terminal for controlling a load. The control signal supply circuit 14 is made of a charging pump circuit for supplying a control signal to a gate G, as a control terminal, of the MOS-FET 12. The drive control circuit 16 can drive the control signal supply circuit 14 only when supplied with a normal power supply voltage. In this embodiment, all these constituent members are formed integrally on one and the same semiconductor substrate.

[0037]

The MOS-FET 12 is, for example, of an enhancement type. The MOS-FET 12 has a drain D, a source S and the gate G. The drain D is connected to an externally leading-out terminal 18 connected to a +B terminal of a battery power supply. The source S is connected to an externally leading-out terminal 20 connected to an end of a load L, which is an on-vehicle electrical component, in opposition to a grounded end of the load L. The gate

G, as the control terminal, is connected to the control signal supply circuit 14.

[0038]

The control signal supply circuit 14 is provided so  
5 that the power supply voltage supplied from the battery power supply is boosted to a predetermined value. The control signal supply circuit 14 has a power input end 141, a ground end 142, and an output end 143. The power input end 141 is connected to the externally leading-out terminal 18 connected to the +B terminal of the battery power supply. The ground end 142 is connected, through the drive control circuit 16, to an externally leading-out terminal 22 grounded. The output end 143 is connected to the gate G of the MOS-FET 12. In the  
10 control signal supply circuit 14, the power input end 141 is connected to the +B terminal of the battery power supply through the externally leading-out terminal 18, and the ground end 142 is grounded through the drive control circuit 16 and the externally leading-out terminal 22, so that a control signal is output from the  
15 output terminal 143 to make electrical conduction (an on state) between the drain D and the source S of the MOS-FET 12.

[0039]

The drive control circuit 16 has an enhancement type N-channel MOS-FET 161, a first resistor element 162, a second resistor element 163, and a Zener diode 164. The N-channel MOS-FET 161, which is a semiconductor switching device with a control terminal for drive control, has a drain D connected to the ground end 142 of the control signal supply circuit 14, a source S connected to the externally leading-out terminal 22, and a gate G. The first resistor element 162 is connected between an externally leading-out terminal 24 and the gate G of the MOS-FET 161, the externally leading-out terminal 24 being connected to an end of an external switch SW. The second resistor element 163 is connected between the gate G and the source S of the MOS-FET 161. The Zener diode 164 has an anode A connected to the source S of the MOS-FET 161, and a cathode K connected to the gate G of the MOS-FET 161. Incidentally, the other end of the switch SW is arranged to be connected to the +B terminal of the battery power supply.

20 [0040]

The first resistor element 162 and the second resistor element 163 form a voltage dividing circuit for dividing a power supply voltage supplied from the battery power supply. When the battery power supply is 25 fully charged, a large voltage exceeding a required

minimum value is taken out from junctions between the first resistor element 162 and the second resistor element 163 to make normal electrical conduction between the drain D and the source S of the MOS-FET 161 (that is,  
5 to set drain-source ohmic resistance to a small value).

[0041]

Further, the Zener diode 164 forms a voltage suppressing circuit interposed between the drain D and the source S of the MOS-FET 161. The Zener diode 164  
10 suppresses a partial voltage taken out from the junctions between the first resistor element 162 and the second resistor element 163 to be a predetermined value (a voltage value required for making normal electrical conduction between the drain D and the source S) which  
15 is determined by the Zener voltage, so that the Zener diode 164 supplies the partial voltage, as a driving voltage, between the gate G and the source S of the MOS-FET 161. Incidentally, the voltage dividing circuit including the first and second resistor elements 162 and  
20 163, and the voltage suppressing circuit including the Zener diode 164 form a voltage supply circuit for supplying a driving voltage between the gate G and the source S of the MOS-FET 161.

[0042]

Further, even in the case where leakage resistance  
(for example, 10 KΩ) is generated between contacts of a  
switch SW due to dew drops so that a power supply  
voltage is supplied from the battery power supply to an  
externally leading-out terminal 24 though the switch SW  
is turned off, the respective resistance values of the  
first and second resistor elements 162 and 163 are set  
so that only a voltage which is low enough to make  
substantially electrical non-conduction (an off state)  
between the drain D and the source S of the MOS-FET 161  
is allowed to be supplied between the gate G and the  
source S of the MOS-FET 161.

[0043]

That is, when such leakage resistance is generated  
between the contacts of the switch SW, a voltage drop  
occurs in the leakage resistance so that only a power  
supply voltage with a voltage value lower than a rated  
value is allowed to be supplied to the power input end  
of the first resistor element 162 which is the side  
connected to the externally leading-out terminal 24.  
For this reason, the respective resistance values of the  
first and second resistor elements 162 and 163 are set  
so that only a voltage which is low enough to establish  
substantially an electrical non-conduction state between  
the drain D and the source S of the MOS-FET 161 is

allowed to be supplied between the gate G and the source S of the MOS-FET 161 as if a power supply voltage with a value lower than the rated value were divided.

[0044]

5       In the semiconductor circuit component 10 having  
the circuit configuration as described above, the externally leading-out terminal 18 is connected to the +B terminal of the battery power supply, the externally leading-out terminal 20 is connected to the load L, the  
10 externally leading-out terminal 22 is grounded, and the externally leading-out terminal 24 is connected to the +B terminal of the battery power supply through the switch SW. In this state, when the switch SW is turned on, the power supply voltage having a rated value and  
15 supplied from the battery power supply is divided by the first and second resistor elements 162 and 163 and, on the other hand, the partial voltage obtained by the voltage division is suppressed into a value determined by the Zener voltage of the Zener diode 164 and supplied  
20 between the gate G and the source S of the MOS-FET 161.

[0045]

Hence, electrical conduction is made between the drain D and the source S of the MOS-FET 161 so that the ground end 142 of the control signal supply circuit 14  
25 is grounded through the externally leading-out terminal

22. As a result, the power supply voltage is supplied to the control signal supply circuit 14 from the battery power supply. Further, a predetermined control signal is output from the output end 143 so that electrical conduction is made between the drain D and the source S of the MOS-FET 12. As a result, the power supply voltage from the battery power supply is supplied to the load L through the MOS-FET 12.

[0046]

10       Further, in the semiconductor circuit component 10 having the circuit configuration as described above, even if leakage resistance is generated between the contacts of the switch SW due to dew drops though the switch SW is not turned on, setting is made so that only  
15 a voltage which is low enough to make substantially electrical non-conduction between the drain D and the source S of the MOS-FET 161 is allowed to be supplied between the gate G and the source S of the MOS-FET 161. Accordingly, the load L can be prevented surely from  
20 malfunctioning through the control signal supply circuit 14 which operates to make electrical conduction between the drain D and the source S of the load-control MOS-FET 12 even though the switch SW is not turned on.

[0047].

Further, in the semiconductor circuit component 10 having the circuit configuration as described above, for example, the externally leading-out terminals 18, 20, 22 and 24 are formed into a DIP type or an SIP type. In  
5 the DIP type, the terminals are arranged in two rows and taken out in one direction as shown in Fig. 2. In the SIP type, the terminals are arranged in one row and taken out in one direction as shown in Fig. 3. The externally leading-out terminals 18, 20, 22 and 24 are  
10 mounted on bus bar terminals of a bus bar circuit board so that the semiconductor circuit component 10 can be used to take the place of the mechanical relay of the prior-art relay circuit shown in Fig. 6 without any change of the bus bar circuit board or with a slight  
15 change thereof as to the shape and position of each bus bar terminal and the number of bus bar terminals (that is, without any substantial change of the bus bar circuit board). In addition, the semiconductor circuit component 10 has characteristic equivalent to that of  
20 the prior-art mechanical relay and can take the place of the prior-art mechanical relay without any inconvenience.

[0048]

That is, in the relay circuit shown in Fig. 6, the externally leading-out terminal 24 of the semiconductor  
25 circuit component 10 may be inserted into a bus bar

terminal into which the terminal T1 of the mechanical relay 101 is to be inserted, the externally leading-out terminal 22 of the semiconductor circuit component 10 may be inserted into a bus bar terminal into which the  
5 terminal T2 of the mechanical relay 101 is to be inserted, the externally leading-out terminal 18 of the semiconductor circuit component 10 may be inserted into a bus bar terminal into which the terminal T3 of the mechanical relay 101 is to be inserted, and the  
10 externally leading-out terminal 20 of the semiconductor circuit component 10 may be inserted into a bus bar terminal into which the terminal T4 of the mechanical relay 101 is to be inserted.

[0049]

15 Fig. 4 is a diagram showing a configuration of the semiconductor circuit component having a switching function according to a second embodiment of the invention. The semiconductor circuit component 10a in the second embodiment is easy to take the place of a  
20 mechanical relay in a prior-art relay circuit shown in Fig. 7. The semiconductor circuit component 10a in the second embodiment has the same basic configuration as that of the semiconductor circuit component 10 in the first embodiment except that a drive control circuit 16a  
25 having the same function as that of the drive control

circuit 16 in the semiconductor circuit component 10 in the first embodiment is connected to the power input end 141 side of the control signal supply circuit 14 in the second embodiment. Hence, identical constituent members  
5 are referenced correspondingly and the detailed description of the identical constituent members will be omitted hereunder. The point of difference from the semiconductor circuit component 10 in the first embodiment will be mainly described hereunder.

10 [0050]

That is, since the semiconductor circuit component 10a has the drive control circuit 16a connected to the power input end 141 side of the control signal supply circuit 14, a P-channel MOS-FET 165 is used to take the  
15 place of the N-channel MOS-FET 161 in the drive control circuit 16, and a Zener diode 164 has an anode A connected to a gate G of the MOS-FET 165, and a cathode K connected to a source S of the MOS-FET 165.

[0051]

20 Further, the source S of the MOS-FET 165 is connected, together with a drain D of a load-control MOS-FET 12, to an externally leading-out terminal 26 connected to a +B terminal of a battery power supply while the drain D of the MOS-FET 165 is connected to the  
25 power input end 141 of the control signal supply circuit

14. One end of a first resistor element 162, as the ground side, in a voltage dividing circuit forming the drive control circuit 16a is connected to an externally leading-out terminal 28 connected to one end of a switch

5 SW. Incidentally, the other end of the switch SW is arranged to be grounded. In addition, a source S of the load-control MOS-FET 12 is connected to an externally leading-out terminal 30 connected to an end of a load L in opposition to a grounded end of the load L. A ground  
10 end 142 of the control signal supply circuit 14 is grounded through an externally leading-out terminal 32.

[0052]

In the semiconductor circuit component 10a having the circuit configuration as described above, the externally leading-out terminal 26 is connected to the +B terminal of the battery power supply, the externally leading-out terminal 28 is grounded through the switch SW, the externally leading-out terminal 30 is connected to the load L, and the externally leading-out terminal 20 32 is grounded. In this state, when the switch SW is turned on, the power supply voltage having a rated value is supplied from the battery power supply to the voltage dividing circuit including the first and second resistor elements 162 and 163. The power supply voltage is 25 divided by the voltage dividing circuit, so that a

partial voltage obtained by the voltage division is suppressed into a value determined by the Zener voltage of the Zener diode 164 which forms a voltage suppressing circuit. The partial voltage is supplied as a driving  
5 voltage between the gate G and the source S of the MOS-FET 165. Incidentally, the voltage dividing circuit including the first and second resistor elements 162 and 163, and the voltage suppressing circuit including the Zener diode 164 form a voltage supply circuit for  
10 supplying a driving voltage between the gate G and the source S of the MOS-FET 165.

[0053]

Accordingly, electrical conduction is made between the drain D and the source S of the MOS-FET 165, so that  
15 the power input end 141 of the control signal supply circuit 14 is connected to the +B terminal of the battery power supply through the MOS-FET 165 and the externally leading-out terminal 26. As a result, the power supply voltage from the battery power supply is  
20 supplied to the control signal supply circuit 14. Further, a predetermined control signal is output from the output end 143, so that electrical conduction is made between the drain D and the source S of the MOS-FET  
12. As a result, the power supply voltage from the

battery power supply is supplied to the load L through the MOS-FET 12.

[0054]

Further, in the semiconductor circuit component 10a having the circuit configuration as described above, even if leakage resistance is generated between contacts of the switch SW due to dew drops though the switch SW is not turned on, the respective resistance values of the first and second resistor elements 162 and 163 are set so that only a voltage which is low enough to make substantially electrical non-conduction between the drain D and the source S of the MOS-FET 165 is allowed to be supplied between the gate G and the source S of the MOS-FET 165 in the same manner as in the first embodiment. Accordingly, the load L can be prevented surely from malfunctioning through the control signal supply circuit 14 which operates to make electrical conduction between the drain D and the source S of the load-control MOS-FET 12 though the switch SW is not turned on.

[0055]

Further, in the semiconductor circuit component 10a having the circuit configuration as described above, the externally leading-out terminals 26, 28, 30 and 32 are formed into the DIP type as shown in Fig. 2 or the SIP

type as shown in Fig. 3, in the same manner as described in the semiconductor circuit component 10 in the first embodiment. When the externally leading-out terminals 26, 28, 30 and 32 are mounted on bus bar terminals of a  
5 bus bar circuit board, the semiconductor circuit component 10a can be used to take the place of the mechanical relay of the prior-art relay circuit shown in Fig. 7 by without any substantial change of the bus bar circuit board. In addition, the semiconductor circuit component 10a has characteristic equivalent to that of the prior-art mechanical relay and can take the place of the mechanical relay without any inconvenience.

[0056]

That is, the externally leading-out terminal 26 of  
15 the semiconductor circuit component 10a may be inserted into a bus bar terminal into which the terminal T1 of the mechanical relay 101 shown in Fig. 7 is to be inserted, the externally leading-out terminal 28 of the semiconductor circuit component 10a may be inserted into  
20 a bus bar terminal into which the terminal T2 of the mechanical relay 101 is to be inserted, and the externally leading-out terminal 30 of the semiconductor circuit component 10a may be inserted into a bus bar terminal into which the terminal T4 of the mechanical  
25 relay 101 is to be inserted. Further, in the place of

the terminal T3 of the mechanical relay 101, a new bus bar terminal may be provided to be grounded so that the externally leading-out terminal 32 of the semiconductor circuit component 10a is inserted into the newly 5 provided bus bar terminal.

[0057]

Fig. 5 is a diagram showing a configuration of the semiconductor circuit component having a switching function according to a third embodiment of the 10 invention. The semiconductor circuit component 10b in the third embodiment is easy to take the place of a mechanical relay in a prior-art relay circuit shown in Fig. 8. The semiconductor circuit component 10b in the third embodiment is formed so that the drive control 15 circuit 16 in the semiconductor circuit component 10 in the first embodiment is additionally provided on the power input end 141 side of the control signal supply circuit 14. Accordingly, the semiconductor circuit component 10b in the third embodiment has the same basic 20 configuration as those of the semiconductor circuit components 10 and 10a in the first and second embodiments. Hence, identical constituent members are referenced correspondingly and the detailed description of the identical constituent members will be omitted

hereunder. The point of difference from the first and second embodiments will be mainly described hereunder.

[0058]

That is, the semiconductor circuit component 10b  
5 has a first drive control circuit 16b, and a second  
drive control circuit 16c. The first drive control  
circuit 16b has the same function as that of the drive  
control circuit 16 in the first embodiment. The first  
drive control circuit 16b is connected to a ground end  
10 142 side of a control signal supply circuit 14 in the  
same manner as in the drive control circuit 16 in the  
first embodiment. The second drive control circuit 16c  
is connected to a power input end 141 side of the  
control signal supply circuit 14 in the same manner as  
15 in the drive control circuit 16a in the second  
embodiment.

[0059]

The first drive control circuit 16b includes the  
same constituent members as those of the drive control  
20 circuit 16 in the first embodiment. One end (power  
input end), as a power supply voltage input side, of a  
first resistor element 162 is connected to an externally  
leading-out terminal 34 connected to one end of a first  
switch SW1 externally provided. A drain D of an MOS-FET  
25 161 is connected to the ground end 141 of the control

signal supply circuit 14. A source S of the MOS-FET 161 is grounded through an externally leading-out terminal 36.

[0060]

5       The second drive control circuit 16c includes the same constituent members as those of the drive control circuit 16a in the second embodiment. A source S of an MOS-FET 165 is connected, together with a drain D of a load-control MOS-FET 12, to an externally leading-out terminal 38 connected to a +B terminal of a battery power supply. A drain D of the MOS-FET 165 is connected to the power input end 141 of the control signal supply circuit 14. One end (ground end), as a ground side, of the first resistor element 162 is connected to an 10 externally leading-out terminal 40 connected to an end 15 of a second switch SW2 externally provided.

[0061]

Further, a source S of the load-control MOS-FET 12 is connected to an externally leading-out terminal 42 20 connected to a load L. Incidentally, the other end of the first switch SW1 is arranged to be connected to the B+ terminal of the battery power supply, and the other end of the second switch SW2 is arranged to be grounded. It is preferable for the operation of the first and

second switches SW1 and SW2 that the first and second switches SW1 and SW2 are interlocked.

[0062]

In the semiconductor circuit component 10b having  
5 the circuit configuration as described above, the externally leading-out terminal 38 is connected to the +B terminal of the battery power supply, the externally leading-out terminal 42 is connected to the load L, the externally leading-out terminal 36 is grounded, the  
10 externally leading-out terminal 34 is connected to the +B terminal of the battery power supply through the first switch SW1, and the externally leading-out terminal 40 is grounded through the second switch SW2.  
In this state, when the first and second switches SW1  
15 and SW2 are turned on, the power supply voltage having a rated value supplied from the battery power supply is divided by the first and second resistor elements 162 and 163 in the first and second drive control circuits 16b and 16c. Each of partial voltages obtained by the  
20 voltage division is suppressed into a value determined by the Zener voltage of a corresponding Zener diode 164 which forms a voltage suppressing circuit. The partial voltages are supplied as driving voltages between the gate G and the source S of the MOS-FET 161 and between

the gate G and the source S of the MOS-FET 165,  
respectively.

[0063]

Incidentally, in the first drive control circuit  
5 16b, the voltage dividing circuit including the first  
and second resistor elements 162 an 163, and the voltage  
suppressing circuit including the Zener diode 164 form a  
first voltage supply circuit for supplying a driving  
voltage between the gate G and the source S of the MOS-  
10 FET 161. In the second drive control circuit 16c, the  
voltage dividing circuit including the first and second  
resistor elements 162 an 163, and the voltage  
suppressing circuit including the Zener diode 164 form a  
second voltage supply circuit for supplying a driving  
15 voltage between the gate G and the source S of the MOS-  
FET 165.

[0064]

Accordingly, electrical conduction is made between  
the drain D and the source S in each of the MOS-FETs 161  
20 and 165, so that the ground end 142 of the control  
signal supply circuit 14 is grounded through the MOS-FET  
161 and the externally leading-out terminal 36, and so  
that the power input end 141 of the control signal  
supply circuit 14 is connected to the +B terminal of the  
25 battery power supply through the MOS-FET 165 and the

externally leading-out terminal 38. As a result, the power supply voltage from the battery power supply is supplied to the control signal supply circuit 14. Further, a predetermined control signal is output from the output end 143, so that electrical conduction is made between the drain D and the source S of the MOS-FET 12. As a result, the power supply voltage from the battery power supply is supplied to the load L through the MOS-FET 12.

10 [0065]

Further, in the semiconductor circuit component 10b having the circuit configuration as described above, even if leakage resistance is generated between contacts in each of the first and second switches SW1 and SW2 due to dew drops though the first and second switches SW1 and SW2 are not turned on, the respective resistance values of the first and second resistor elements 162 and 163 are set so that only a voltage which is low enough to make substantially electrical non-conduction between the drain D and the source S in each of the MOS-FETs 161 and 165 is allowed to be supplied between the gate G and the source S in each of the MOS-FETs 161 and 165 in the same manner as in the first and second embodiments. Accordingly, the load L can be prevented surely from malfunctioning through the control signal supply circuit

14 which operates to make electrical conduction between  
the drain D and the source S of the load-control MOS-FET  
12 though the switches SW1 and SW2 are not turned on.

[0066]

5       Further, in the semiconductor circuit component 10b  
having the circuit configuration as described above, the  
externally leading-out terminals 34, 36, 38, 40 and 42  
may be formed into the DIP type as shown in Fig. 2 or  
the SIP type as shown in Fig. 3, in the same manner as  
10 those of the semiconductor circuit components 10 and 10a  
in the first and second embodiments. When the  
externally leading-out terminals 34, 36, 38, 40 and 42  
are mounted on bus bar terminals of a bus bar circuit  
board, the semiconductor circuit component 10b can be  
15 used to take the place of the mechanical relay of the  
prior-art relay circuit shown in Fig. 8 without any  
substantial change of the bus bar circuit board. In  
addition, the semiconductor circuit component 10b has  
characteristic equivalent to that of the prior-art  
20 mechanical relay and can take the place of the  
mechanical relay without any inconvenience.

[0067]

That is, the externally leading-out terminal 34 of  
the semiconductor circuit component 10b may be inserted  
25 into a bus bar terminal into which the terminal T1 of

the mechanical relay 101 shown in Fig. 8 is to be inserted, the externally leading-out terminal 40 of the semiconductor circuit component 10b may be inserted into a bus bar terminal into which the terminal T2 of the 5 mechanical relay 101 is to be inserted, the externally leading-out terminal 38 of the semiconductor circuit component 10b may be inserted into a bus bar terminal into which the terminal T3 of the mechanical relay 101 is to be inserted, and the externally leading-out 10 terminal 42 of the semiconductor circuit component 10b may be inserted into a bus bar terminal into which the terminal T4 of the mechanical relay 101 is to be inserted. Further, a new bus bar terminal grounded may be provided so that the externally leading-out terminal 15 36 of the semiconductor circuit component 10b is inserted into the newly provided bus bar terminal.

[0068]

As described in the embodiments, the invention provides: the MOS-FET 12 which is a load-control 20 semiconductor switching device with a control terminal; the control signal supply circuit 14 for supplying a control signal to the gate G, as the control terminal, of the MOS-FET 12 to drive the MOS-FET 12; and the drive control circuits 16, 16a, 16b and 16c for performing 25 drive control so that, only when the switches SW, SW1

and SW2 provided externally are turned on, a power supply voltage is supplied from the drive control circuits 16, 16a, 16b and 16c to the control signal supply circuit 14 to thereby make the control signal supply circuit 14 output a control signal.

[0069]

Therefore, in the manner similar to the prior-art mechanical relay, the operation of the load is switched in response to the ON/OFF operation of the switching unit (units) externally provided, and the load can be prevented surely from malfunctioning even if leakage resistance is generated between contacts in each of the externally provided switches SW, SW1 and SW2 due to dew drops. Further, when, for example, externally leading-out terminals to be disposed are arranged in the same layout configuration as that in the prior-art mechanical relay, the semiconductor circuit component according to the invention can take the place of the prior-art mechanical relay without any substantial change of the circuit configuration of the bus bar circuit board.

[0070]

Incidentally, the invention is not limited to the embodiments but may adopt various modifications which will be described below.

25 [0071]

(1) In the respective embodiments, each of the semiconductor circuit components 10, 10a and 10b is formed by a semiconductor integrated circuit technique in which respective constituent members are formed on one and the same semiconductor substrate. The invention is, however, not limited thereto. For example, the semiconductor circuit component may be formed by a hybrid integrated circuit technique in which discrete parts are mounted on an electrically insulating substrate such as an alumina substrate having a wiring pattern formed thereon to thereby form a predetermined electric circuit.

[0072]

(2) Although the structure of each of the switches SW, SW1 and SW2 externally provided to the semiconductor circuit components 10, 10a and 10b is not particularly described in the respective embodiments, it is, for example, possible to use a mechanical switch having two contacts mechanically connected/disconnected to/from each other by a contact plate or a semiconductor switch having two contacts (two electrodes) electrically connected/disconnected to/from each other. When either type switch is used, each of the semiconductor circuit components 10, 10a and 10b according to the invention is

provided so that the load can be surely prevented from malfunctioning.

[0073]

(3) In each of the embodiments, the load-control semiconductor switching device includes the MOS-FET 12, and the drive-control semiconductor switching device contains each of the MOS-FET 161 and 165. The invention is, however, not limited thereto. It is possible to use other semiconductor switching devices such as a bipolar transistor, and an IGBT which is an integrated device of an MOS-FET and a bipolar transistor.

[0074]

(4) In each of the embodiments, the voltage dividing circuit in each of the drive control circuits 16, 16a, 16b and 16c has a voltage dividing circuit including the first and second resistor elements 162 and 163. The invention is, however, not limited thereto. For example, the voltage dividing circuit may contain a semiconductor device.

20 [0075]

(5) In each of the embodiments, the voltage suppressing circuit in each of the drive control circuits 16, 16a, 16b and 16c is made of a Zener diode 164. The invention is, however, not limited thereto. For example, the 25 voltage suppressing circuit may include another

semiconductor device having substantially the same function as that of the Zener diode, or may include a plurality of circuit elements such as transistors so as to substantially have the same function as that of the  
5 Zener diode.

[0076]

(6) Although each of the embodiments has been described on the case where the control signal supply circuit 14 is simply to supply a control signal to the gate G of  
10 the MOS-FET 12, various functions such as an overvoltage protecting circuit for protection from an excessive power supply voltage, or a current limiting circuit for suppressing an overcurrent when the overcurrent flows because of short-circuiting, may be added to the control  
15 signal supply circuit 14 so that each of the semiconductor circuit components 10, 10a and 10b may be formed as a so-called intelligent power device (IPD).

[0077]

(7) Although each of the embodiments has been described on the case where the control signal supply circuit 14 is simply to supply a control signal to the gate G of the MOS-FET 12, a PWM control system may be used so that electric power supplied to the load is controlled on the basis of the control signal formed as a pulse signal by  
25 changing the duty of the pulse signal.

[0078]

(8) Although each of the embodiments has been described on the case where each of the semiconductor circuit components 10, 10a, and 10b is mounted on the bus bar terminals of the bus bar circuit substrate, the invention is not limited thereto. For example, the semiconductor circuit component may be mounted on a printed circuit board. In this case, each of the semiconductor circuit components 10, 10a, and 10b may be formed as an SMD structure (surface mounting structure) having externally leading-out terminals 18, 20, ..., 40, 42 each made of a metal plate or a metal film, as well as the DIP or SIP structure as described above.

[0079]

(9) In the embodiments, the externally leading-out terminal 18 in the semiconductor circuit component 10 (in Fig. 1) is connected to the power input end 141 of the control signal supply circuit 14 and to the drain D of the MOS-FET 12. The externally leading-out terminal 18 may be, however, divided into two externally leading-out terminals so that one of the terminals is connected to the power input end 141 of the control signal supply circuit 14 while the other is connected to the drain D of the MOS-FET 12.

[0080]

Further, the externally leading-out terminal 26 in the semiconductor circuit component 10a (in Fig. 4) is connected to the source S of the MOS-FET 165 and to the drain D of the MOS-FET 12. The externally leading-out terminal 26 may be, however, divided into two externally leading-out terminals so that one of the terminals is connected to the source S of the MOS-FET 165 while the other is connected to the drain D of the MOS-FET 12.

[0081]

Further, the externally leading-out terminal 38 in the semiconductor circuit component 10a (in Fig. 5) is connected to the source S of the MOS-FET 165 and to the drain D of the MOS-FET 12. The externally leading-out terminal 38 may be, however, divided into two externally leading-out terminals so that one of the terminals is connected to the source S of the MOS-FET 165 while the other is connected to the drain D of the MOS-FET 12. In any case, the two externally leading-out terminals obtained by the division may be preferably arranged to be connected to the +B terminal of the battery power supply.

[0082]

(10) Although each of the embodiments has been described on the case where each of the semiconductor circuit components 10, 10a and 10b is applied to an operation of

turning on/off the power supply voltage supplied to the on-vehicle electrical component, the invention is, however, not limited thereto. For example, it is a matter of course that the semiconductor circuit 5 component may be used for an operation of turning on/off the power supply voltage supplied to any other electric component than the on-vehicle electrical component. In addition, the semiconductor circuit component may be used as a switching unit in various kinds of electric 10 circuits.

[0083]

As described above, according to the invention, there is provided a semiconductor circuit component which has: a load-control semiconductor switching device 15 with a control terminal; a control signal supply circuit for supplying a control signal to the control terminal of the load-control semiconductor switching device to drive the load-control semiconductor switching device; and a drive control circuit for performing drive control 20 so that only when a switching unit (switching units) externally provided is (are) turned on, a power supply voltage is supplied from the drive control circuit to the control signal supply circuit to thereby make the control signal supply circuit output a control signal. 25 Accordingly, the operation of the load is switched in

response to the ON/OFF operation of the externally provided switching unit (units) in the same manner as in the prior-art mechanical relay so that the load can be prevented from malfunctioning due to leakage resistance  
5 in the switching unit (units).